

Date:  
User:Tuesday, 12/20/2005 3:39:39 PM  
Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SKIDTUBE
Job Number	: 25334		
Estimate Number	: 11545	Part Number	: D204635011
P.O. Number	: N/A	Drawing Number	: N/A
This Issue	: 12/20/2005 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: N/A Type : LANDING GEAR	Material	: N/A
Previous Run	: 25333	Due Date	: 1/30/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	1 Um: Each
Checked & Approved By	: <u>SEE ABOVE USER &amp; DATE</u>		
Comment	: Est Rev:G 02.08.28 Removed QC5 KJ		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and Type labels as per PPP D204-635-011 CHG004

Dtl: 06/03/24 (1)

2.0 25334A SKIDTUBE



Comment: Sub-Component Pick:

Qty	Part Number	Description	Batch
1	D204-635-041	Skidtube Assembly	B25334A

C 206/03/24 (1)

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 K10003 D205-634-011 Saddle Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	K10003	Saddle Kit	B25616

C 206/03/24 (1)

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/03/24 (1)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/03/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:39:39 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SKIDTUBE

Job Number: 25334

Part Number: D204635011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-635-011

Location:

PPP Rev:

B

U 06/21/24 (1)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/03/27 (1)

Job Completion



U 06-03-27

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/25/2006 11:43:01 AM  
User: Jean-Luc Menard

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : CUSTOM
Job Number : 28028	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 7/25/2006 S.O. No. : N/A	Drawing Number : Z_CUSTOM
Prsht Rev. : NC	Project Number : N/A
First Issue : 7/25/2006 Type : N/A	Drawing Revision : N/A
Previous Run : 27979	Material : N/A
Written By : _____	Due Date : 8/1/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Update D205-634 Skidtube With dsi 9344 & DSI9180 K10003	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35331	Set Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Set Screw

Batch: B28029

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Update all kits D205-634-011 With Dsi9344 & dsi9180 Paperwork

Batch: B25952 B26870  
 Batch: B26328 B26875 B26869  
 Batch: B26310 B26332  
 Batch: B25592 B25686

Batch: B26335  
 Batch: B26867 x 1  
 Batch: B26329 x 1  
 Batch: B26331 x 1  
 Batch: B26330 x 1  
 Batch: B26333 x 1  
 Batch: B26334 x 1  
 Batch: B25818 x 1  
 Batch: B25819 x 1  
 Batch: 25690 x 1  
 Batch: 25691 x 1  
 Batch: 25334 x 1  
 Batch: 25335 x 1

634  
-011

634  
-041 → 25817

Batch: 25690 x 1  
 Batch: 25691 x 1  
 Batch: 25334 x 1  
 Batch: 25335 x 1  
 Batch: 25690 x 1  
 Batch: 25691 x 1  
 Batch: 25334 x 1  
 Batch: 25335 x 1  
 Batch: 25690 x 1  
 Batch: 25691 x 1  
 Batch: 25334 x 1  
 Batch: 25335 x 1

Update all kits K10003 With Dsi9344 & dsi9180 Paperwork

Batch: B26358 x 3  
 Batch: B26848 x 2  
 Batch: \_\_\_\_\_

26/07/27